Preparation and Characterization of PEGylated C18 Fatty Acids/Anti-SNAP25 Antibody-Targeted Liposomes

Lai Ti Gew*, 1, 2, Vicit Rizal Eh Suk2 and Misni Misran3

1Department of Biological Sciences, School of Science and Technology, Sunway University, No. 5, Jalan Universiti, Bandar Sunway, 47500 Subang Jaya, Selangor, Malaysia; 2Department of Chemistry, Faculty of Science, University of Malaya, 50603 Kuala Lumpur, Malaysia; 3Department of Chemistry, Faculty of Science, University of Malaya, 50603 Kuala Lumpur, Malaysia

Abstract: Background: Unsaturated C18 fatty acids, such as oleic acid (L1), linoleic acid (L2), and linolenic acid (L3), are a good choice of lipids to prepare liposomes. They are inexpensive, biocompatible, nontoxic, and readily available compared with phospholipids. Moreover, cis-double bonds of unsaturated fatty acids prevent the packing of molecules which increases membrane fluidity in liposomes making them a good choice of starting materials to prepare liposomes.

Objective: Unsaturated C18 fatty acid liposomes, as well as their PEGylated and non-PEGylated antibody-targeted liposomes, were prepared and characterized.

Method: The particle size and zeta potential of the prepared liposomes (1 mM, pH = 7.4) for 28 and 14 days, respectively, were monitored and characterized. Membrane-bound antibodies Anti-SNAP25 (AS25) and DOPE PEG2000 (DP) were conjugated to pure C18 fatty acid liposomes to achieve stable fatty acid formulations.

Results: The mean particle sizes of pure L1, L2, and L3 liposome solutions were 125, 129, and 122 nm respectively, while their polydispersity index values were 0.28, 0.21, and 0.40 respectively. A large negative zeta potential value of 45 mV was observed due to anionic carboxylate head-group of pure liposomes. The incorporation of AS25 into L1/DP, L2/DP, and L3/DP liposome solutions stabilized their mean particle size and zeta potential measurements over 28 and 14 days, respectively.

Conclusion: L1/DP/AS25 was found to be the most stable PEGylated antibody-targeted liposome system because its particle size remained between 90 and 125 nm in 28 days. Transmission electron microscopy observations also supported the incorporation of AS25 and DP on the membrane surface as predicted.

Keywords: Stealth liposomes, drug delivery systems, therapeutic proteins, biotechnology, nanotechnology, Liposomes.

1. INTRODUCTION

Proteins and peptides are important bioactive macromolecules that offer numerous advantages of highly specific and effective therapeutic mechanisms of actions. Peptides that are highly specific small biomolecules act as substrates, inhibitors, or regulators and play important roles in monitoring biological functions [1]. For example, insulin as a peptide hormone is one of the most widely used drugs for diabetes. Due to their physiochemical properties, peptides have limited ability to cross cell membranes to reach intracellular target sites. Most peptides, thus, need to be entrapped into nanoscale delivery systems to effi-
ciently facilitate their intracellular delivery. Protein therapeutics are also limited by several pharmaceutical issues, such as high molecular weight, and in vitro and in vivo short half-lives. These issues cause side effects, such as immunogenicity, resulting from repeatable injections of rapidly degradable protein drugs over a long diagnostic period. In addition, there is a lack of an effective way to deliver functional proteins across plasma membranes due to their large molecular size and biochemical properties [2–4]. Therapeutic proteins, such as antibodies, can be conjugated onto the surface of liposomes. Besides, nucleic acids (DNA/RNA), virus antigens, and therapeutic enzymes can be encapsulated into liposomes.

Antibody-targeted liposomes are made of conjugating antibodies to the lipid bilayer of a liposome surface, which promotes a specific interaction with cancer cells [5–8]. Pharmacokinetic analysis and therapeutic studies reveal that antibody-targeted liposomes have considerable potential to be used as a drug delivery system for cancer therapy. Such a system optimizes the drug delivery to tumor cells, reduces the exposure of highly toxic anticancer drug to healthy cells, and minimizes side effects [9–12].

Unsaturated C18 fatty acids are a good choice of lipids to prepare liposomes [13, 14] as they are inexpensive, biocompatible, nontoxic, and readily available. Moreover, the cis-double bond(s) of unsaturated fatty acids make them the good choice of starting material to prepare liposomes. The presence of a cis-double bond prevents the packing of molecules, which increases the membrane fluidity in liposomes. Membrane fluidity allows drug encapsulation and conjugation of the antibody. We have reported the preparation of stealth and non-stealth fatty acid liposomes and their capability in drugs encapsulation [15–17]. The most notable drawback of fatty acid liposomes is their physical and chemical instabilities during storage. In fact, this is a general drawback for most of liposomal formulations, including some phospholipid liposomes. Therefore, membrane-bound antibodies and poly(ethylene glycol) can be conjugated to pure C18 fatty acid lipidosome solutions (as illustrated in Fig. 1) to stabilize fatty acid formulations, because lipid-protein interactions naturally occur in biological membranes.

In the present work, we prepared liposomes of unsaturated C18 fatty acids with the incorporation of Anti-SNAP25 (AS25) and DOPE PEG2000 (DP). The particle size and zeta potential of the prepared liposomes for 28 and 14 days, respectively, were monitored and characterized. This research serves as the outcome of our previous studies on intermolecular interactions between AS25 (and DP) and C18 fatty acids using Langmuir technique [18, 19]. Briefly, AS25 is a membrane-bound, presynaptic nerve terminal protein that plays an essential role in vesicle membrane fusion events with the plasma membrane. SNAP-25 is a soluble protein having a molecular weight of 25 kDa, which contains 206 amino acids [20]. Membrane fusion is a vital process in biological systems and facilitates the transport of molecules across a membrane. It is crucial for the entry of encapsulated drugs into the targeted site [21]. Membrane fusion during intracellular transport is

![Fig. (1)](image-url)

**Fig. (1).** A schematic diagram illustrates the surface of (a) liposomes, (b) antibody-targeted liposomes, (c) stealth liposomes, and (d) stealth antibody-targeted liposomes.
thought to be mediated by a large family of proteins known as soluble N-ethylmaleimide-sensitive factor protein receptors (SNARE) proteins.

This study plays an important role in developing new antibody-targeted liposome formulations. This work serves as a useful reference to improve fatty acid liposome formulations that are currently overlooked.

2. MATERIALS AND METHODS

2.1 Materials

C18 fatty acids, such as oleic acid (cis-9-octadecenoic acid, ≥ 99%), linoleic acid (cis, cis-9,12-octadecadienoic acid, ≥ 99%), linolenic acid (cis, cis, cis-9,12,15-octadecatrienoic acid, ≥ 99%), and AS25 (Product number S9684) were purchased from Sigma-Aldrich (Palo Alto, CA, USA). AS25 was supplied as an IgG fraction of antibody protein receptors (SNARE) proteins.

2.2. Preparation of Unsaturated C18 Fatty Acids/AS25, C18 Fatty Acids/DP, and C18 Fatty Acids/DP/AS25 Liposomes

Oleic acid (L1) liposome solution of 1 mM was prepared by mixing L1 in 1 ml of 0.05 M NaOH aqueous solution, pH of the solution was adjusted to 7.4 using 0.05 M HCl. Subsequently, the solution was topped up using 0.01 M PBS solution in a 5 ml volumetric flask. The procedures for preparing stock solutions of linoleic acid (L2) and linolenic acid (L3) were the same. A desired volume of AS25 (10, 25, 50, 75, or 100 µl) was added into 1 mM of L1, L2, and L3 liposome solutions [18] using a Hamilton microsyringe that was precise to 0.5 µl. The mixtures were stirred overnight before characterization.

C18 fatty acids/DP liposomes were prepared by lipid thin-film hydration method [22, 23]. Briefly, various mole ratios of L1/DP, L2/DP, and L3/DP were mixed in CHCl3 in a round bottom flask. Thin films of lipids were created on the flask using a rotary vacuum evaporator to remove the residual organic solvent. The dry film was then hydrated using 0.01 M PBS to swell the convolute into liposomes. The resulting solutions were adjusted to pH 7.4 using 0.05 M NaOH or HCl. Subsequently, sonication of the solution was performed to break multi-lamellar films into simple sheets of lamellar structures that eventually formed unilamellar liposomes. The suspension was then topped up with PBS solution. The mole ratio of C18 fatty acids/DP liposomes at 1 to 0.02 (or 50 to 1) was selected by referring to their stability assessment as shown in Fig. (2) and our previous LB findings [19]. The same volume of AS25 as above was added to individual vials containing 5 ml of 1 mM C18 fatty acids/DP liposome solutions. The amount of AS25 that was added into C18 fatty acids and C18 fatty acids/DP liposome solutions were expressed in 3.6, 7.40, 16.8, and 25.2 n mole, as shown in Figs. (4-7). Both C18 fatty acids/DP liposomes and antibody-targeted C18 fatty acids/DP liposome solutions were stirred overnight before characterization.

2.3. Measurement of Particle Size and Zeta Potential

Mean particle size of liposomes, zeta potential, and Polydispersity Index (PDI) are commonly monitored parameters. The mean vesicle size and zeta potential were measured by dynamic light scattering (DLS) using Malvern Nano ZS (Malvern Instruments Ltd. UK). Using a disposable syringe, 1.0 ml of liposomes was carefully transferred into 1 cm path length four-sided clear fluorescent quartz cuvette. The liposomes were analyzed using pre-set standard operation procedure for DLS to measure the average hydrodynamic
size of liposomes and zeta potential measurements. A 4 mW He-Ne laser was employed to generate the laser beam that was detected by the backscattered detector at 173° with respect to the scattering transmission beam. The scattered beam passed through the sample and then directed to compensation optic at 17° from the scattering beam. The fluctuation in the frequency of the scattered beam was detected by the detector and its intensity was analyzed by the Malvern software. All measurements were performed in triplicate at 25°C.

2.4. TEM Imaging

A drop of liposome solution was placed onto the high-quality formvar-coated copper grid (400 square mesh) and allowed to stand for 3 min. The excess of solution was blotted with filtered paper, stained with 1% (w/v) PTA for 1 min, and allowed to air dry. The specimens were kept in a desiccator for 2 to 3 days and allowed to dry. Negative staining using PTA solution is an easy and widely used method for examining liposome structures at electron microscopy level. However, negative staining involves deposition of heavy atom stains (in this case, tungsten) because flattening of spherical or cylindrical liposome structures is commonly observed. PTA stained liposomes show bilayer moiety due to their strong affinity to PTA and become very electron-dense [24]. The images of liposomes were obtained by using Zeiss Libra® 120 TEM operated at an accelerating voltage of 120 kV.

3. RESULTS AND DISCUSSION

3.1. Particle Size and Zeta Potential Analysis of C18 Fatty Acids and C18 Fatty Acids/DP Liposomes

The mean particle size of pure L1, L2, and L3 liposomes solution (pH 7.4) were 125, 130, and 120 nm respectively (Fig. 2). Their PDI values were 0.28, 0.21, and 0.40 respectively. Generally, PDI describes the uniformity degree of size distribution of particles. For a monodisperse sample, its PDI value is considered to be less than 0.1. PDI of more than 0.5 suggests a broad distribution sample of mono-modal, reasonably narrow, and spherical samples. The stability assessment on pure liposome solutions demonstrated that the particle size was stable and remained less than 200 nm in

![Fig. (2). Mean particle size of C18 fatty acid/DP liposomes: (a) L1/DP, (b) L2/DP, and (c) L3/DP for 28 days at 30°C. For ■ = C18 fatty acids liposomes; the mole ratio of DP to C18 fatty acids: ● = 0.01, ▲ = 0.02, ▼ = 0.03, ◄ = 0.04, and ► = 0.05 incorporated into liposomes.](image-url)
28 days. Their zeta potential was a large negative value of -45 mV due to their anionic carboxylate head-group. Zeta potential magnitudes of L2 and L3 increased to -25 and -10 mN m\(^{-1}\) over 14 days of monitoring, respectively (Fig. 3).

The presence of PEG increases the circulation time up to hours or several days by reducing serum-protein binding. The rate of drug release from nanocarrier, thus, is reduced accordingly. PEG also increases the vascular penetrability of liposomes and facilitates the accumulation of drug-containing liposomes in tumor/cancer tissue [25-29]. The results show that the incorporation of DP into fatty acid liposomes did not entirely improve the particle size and zeta potential stability. The mean particle size measurement for 28 days shows that of L2/DP was more stable than L1/DP and L3/DP (Fig. 2). The mean particle size of L2/DP varied closely within 50 to 200 nm. In contrast, variations in particle size of L1/DP and L3/DP liposomes were observed to fluctuate between 50 and 350 nm. Evident irregularity in particle size was observed in L3/DP at the highest mole ratio of DP (0.05) in the investigation range. The highest mole of DP (in the investigation range) caused the instability of liposomes after 28 days. Zeta potential increased dramatically (Fig. 3) by incorporating DP into pure fatty acid liposomes because DP is less negative-charged than fatty acids that have an overall negative charge. From zeta potential measurements, L1/DP was found to be more stable than L2/DP and L3/DP.

PEGs having saturated lipids such as 1,2-dipalmitoyl-sn-glycero-3-phosphoethanolamine-N-[methoxy(polyethylene glycol)-2000] (DPPE PEG2000) [14, 16, 17], and 1,2-distearoyl-sn-glycero-3-phosphoethanolamine-N-[amino(polyethylene glycol)-2000] (DSPE PEG2000) [30, 31] are commonly used in numerous preparations of stealth liposome (or immunoliposome) formulations for in vivo and in vitro cancer therapeutic studies. PEGs having saturated lipids have neglected bends or kinks in their saturated lipid molecular structures that promote molecular packing, so they are easily inserted into liposome membranes. Fatty acid liposomes incorporated with unsaturated DOPE PEG2000 are slightly larger than liposomes incorporated with saturated DPPE PEG2000 [16, 32]. Such an advantage can be used to encapsulate drugs having large molecule sizes and increase drug encapsulation efficiency of nanocarriers. The unsaturated DOPE hydrocarbon chains of DP increase the repulsion in molecular packing of liposomes due to the effect of cis-double bonds of DOPE, ultimately increasing the size of liposomes.

### 3.2. Particle Size and Zeta Potential Analysis of C18 Fatty Acids/AS25 Liposomes

Irregularity in particle size was found in C18 fatty acids/AS25 liposomes (Fig. 4). The particle size of L1/AS25 was increased with the increasing...
volume of incorporated AS25 (Fig. 4a). In contrast, L2/AS25 and L3/AS25 did not show evident trend by changing the amount of AS25 (Fig. 4b and c). The particle size of the mixture decreased in less than 100 nm in 14 days. Presumably, it hydrolyzed into salt solutions during storage. The carboxyl head-group of C18 fatty acids is rather unstable. PDI of each mixture is slightly larger than that of its respective pure liposome.

Charged amino acids present on protein surface can ionize or deionize, depending on the pH, and can make protein a charged particle in aqueous solution. The surface charge of the protein is not static, because the charged groups are acids and bases that constantly exchange protons with water. Therefore, the surface charge of protein is in a dynamic equilibrium with its uncharged state. Because right surface charge on the protein’s active site can greatly influence the specific substrate binding, the surface charge of protein is important. Here, zeta potential measurement of AS25 in PBS solution (pH 7.4) was found to be -6.72 (±0.15). Zeta potential of C18 fatty acid/AS25 liposome solutions were found to be less negative than their highly negative pure liposome solutions. Surface charge of AS25 molecules is less negative than that of C18 fatty acid liposome solutions. Therefore, when AS25 molecules were bounded to the negatively charged surface of C18 fatty acid liposomes, the surface charge was increased to make them less negative. When 3.36 nmol of AS25 was incorporated into L1 liposome solution, an increase was observed in zeta potential of L1/AS25 from -45 to -28 mV. By increasing the amount of AS25 (8.40 nmol, 16.8 nmol, and 25.2 nmol) added into L1 liposome solution, zeta potential also increased and remained between -5 and -10 mV (Fig. 5a). The zeta potential measured in 14 days also remained at -5 to -10 mV. Zeta potential measurements of L3/AS25 for 14 days showed that the liposome solution was stable and its zeta potential remained between -5 and -15 mV (Fig. 5c). However, zeta potentials of L1/AS25 and L3/AS25 liposome solutions were more stable than that of L2/AS25 for 14 days, except L2/AS25 containing 25.2 nmol of AS25, which remained constant at about -5 mV for 14 days (Fig. 5b).

3.3. Particle Size and Zeta Potential Analysis of C18 Fatty Acids/DP/AS25 Liposomes

The combination of active-targeting drug delivery with PEGylation is proven to reduce the rate of drug clearance in blood circulation, modify drug distribution, or even enhance the delivery of therapeutic materials [33-35].

The incorporation of AS25 into PEGylated L1, L2, and L3 liposome solutions stabilized their mean particle size and zeta potential for 28 and 14 days, respectively (Figs. 6 and 7). The mean particle size of L1/DP/AS25 varied from 75 to 125 nm
Fig. (5). Mean zeta potential of C18 fatty acids/AS25 liposomes, (a) L1/AS25, (b) L2/AS25, and (c) L3/AS25 for 14 days at 30°C. For ■ = C18 fatty acids liposomes; the amount of AS25: ● = 3.36 nmole, ▲ = 7.40 nmole, ▼ = 16.8 nmole, ◄ = 25.2 nmole incorporated into liposomes. and remained constant for 14 days. The zeta potential of L1/DP/AS25 was less negative than that L1/DP having mole ratio 1 to 0.02, which varied from -12 to -7.5 mV. The surface charge should be more negative when AS25 molecules were bounded to L1/DP surface, because AS25 is more negative than DP. The irregularity of particle size of L2/DP/AS25 was found on day 3 of measurement. The size was reduced to less than 75 nm on day 7 and increased again to 125 nm on day 14. Hydrolysis of L2/DP/AS25 may occur within 7 days. L2/DP/AS25 might transform into oil droplets on day 14. Zeta potential of L2/DP/AS25 was more negative than that L2/DP having mole ratio of 1 to 0.02. Presumably, AS25 molecules preferred to be conjugated on L2/DP liposome surface or to the polymer head-group of DP. Mean particle size of L3/DP/AS25 liposome solutions was found to be slightly smaller than that L3/DP having mole ratio of 1 to 0.02. It varied from 100 to 125 nm, whereas particle size of L3/DP was about 150 nm. In 14 days of particle size monitoring, the particle size...
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The size of L3/DP reduced to less than 50 nm. This result shows that L3/DP liposome solutions (containing the most number of cis-double bonds) had poor stability and a short shelf life. In addition to the hydrolysis of carboxyl head-group of L3, the cis-double bonds are easily oxidized as well. Precipitations in the vials were observed for L2/DP/AS25 and L3/DP/AS25 liposome solutions, which indicate the instability in correlation to the increasing number of cis-double bonds in hydrocarbon chains of C18 fatty acids. Zeta potential of L3/DP/AS25 was less negative than that of L3/DP, except the liposomes solution containing 3.36 nmol of AS25. Zeta potential of liposomes solution containing 3.36 nmol of AS25 was found to be greatly less negative on the third day of monitoring and then remained constant between -2.5 to -7.5 mV till day 14 for each respective mixture.

The PDI values of PEGylated C18 fatty acids/AS25 liposomes were found to be similar to those of C18 fatty acids/AS25, which varied between 0.40 to 0.55. The PDI values were larger than PEGylated C18 fatty acids that had a PDI value between 0.30 to 0.40. Aggregation would occur when protein molecules were present in liposome solutions.

3.4. TEM Micrographs

Figs. (8 and 9) show TEM micrographs of 1 mM of pure L1, L2, L3, and their PEGylated liposomes, antibody-conjugated C18 fatty acid liposomes, and PEGylated antibody-conjugated liposomes, respectively. The particle sizes of PEGylated liposomes (L1/DP, L2/DP, and L3/DP) were slightly larger than their pure liposomes (Fig.
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CONCLUSION

A rapid development of lipid-based carrier systems is important to overcome the challenges of therapeutic proteins delivery. Membrane-bound protein of AS25 has become the choice of protein to explore lipid-protein interactions. The incorporation of AS25 into PEGylated L1, L2, and L3 liposome solutions stabilized their mean particle size and zeta potentials for 28 and 14 days respectively. The mean particle size of L1/DP/AS25 varied from 75 to 125 nm and remained constant for 28 days. The zeta potential of L1/DP/AS25, which varied from -12 to -7.5 mV, was less negative than that L1/DP having the molar ratio of 1 to 0.02. Therefore, L1/DP/AS25 liposomal system was the most stable PEGylated antibody-targeted liposome system among the studied samples. The stability of C18 fatty acid liposomes was enhanced by incorporating proteins and PEG on the surface as predicted. However, the stability in term of shelf life storage of polyunsaturated fatty acid liposomal formulations remains a challenge. It could be interesting to consider different types of polymers or storage temperatures to stabilize polyunsaturated fatty acid liposomal solutions.

ETHICS APPROVAL AND CONSENT TO PARTICIPATE

Not applicable.

HUMAN AND ANIMAL RIGHTS

No Animals/Humans were used for studies that are the basis of this research.

CONSENT FOR PUBLICATION

Not applicable.

CONFLICT OF INTEREST

The authors declare no conflict of interest, financial or otherwise.

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Fig. (9). Transmission electron micrographs of: (a) 1mM L1/AS25, (b) L1/DP/AS25, (c) 1 mM L2/AS25, (d) L2/DP/AS25, (e) 1 mM L3/AS25, (f) L3/DP/AS25 liposomes at pH 7.4.


